

The **BA324NG loop powered 4/20mA indicator** is a new field mounting instrument that supersedes the well established BA324NC. It is electrically and mechanically compatible with the earlier model but has a much larger full 5 digit display, bargraph, dust certification and guaranteed performance between -40 and +70°C. Like its predecessor, the BA324NG is housed in a robust IP66 enclosure which may be surface or pipe mounting.

**Main application** of the BA324NG is to display a measured variable in meaningful engineering units within a Zone 2 or 22 hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

**A large 29mm high 5 digit display** and 31 segment bargraph provided maximum contrast and have a very wide viewing angle, allowing the BA324NG indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The five digits, with four decimal points and a negative sign, may be configured to display any variable between -99999 and 99999.

**IP66 protection** is provided by the robust GRP enclosure which has stainless steel fittings, silicone gaskets and an 8mm thick armoured glass window. Ingress and impact protection have been independently assessed by Intertek. An optional back-box terminal assembly, including a continuity diode in the 4/20mA loop, is available for users wishing to terminate field wiring before the indicator assembly is installed.

**The scale card** which shows units of measurement and tag information slides into an internal slot and can easily be changed on-site.

New instruments are supplied with a printed scale card showing customer specified information, if this is not supplied a blank card is fitted which can easily be marked on-site.

**IECEX, ATEX and ETL non sparking Ex nA certification** allows the BA324NG to be installed in a Zone 2 hazardous area without the need for Zener barriers or galvanic isolators. For Zone 2 applications the BA324NG offers a less expensive alternative to intrinsic safety and flameproof instrumentation.

**Ex tc dust certification permits the BA324NG** to be installed in Zone 22 hazardous areas, again without the need for Zener barriers or galvanic isolators.

**A backlight** which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop, no additional field wiring is required. Powering from a separate supply produces a brighter backlight but requires additional field wiring.

**Optional dual alarm outputs** which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarms.

**Reliability is ensured** by protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration and thermal testing and is supported by a three year guarantee.

**Other field mounting models** in this range include the BA304NG which has a similar specification and an even larger four digit 32mm high display.

# BA324NG

## 2-wire 4/20mA

## 5 digit indicator

*Ex nA & tc certified for use in Zones 2 & 22 hazardous areas*

- ◆ Loop powered only 1.2V drop.
- ◆ 5 digit 29mm high display & 31 segment bargraph.
- ◆ Ex nA gas and Ex tc dust ATEX, IECEx, ETL & cETL certification.
- ◆ Root extractor and 16 segment lineariser.
- ◆ IP66 GRP enclosure
- ◆ Easy scale card installation on-site.
- ◆ Optional backlight & alarms.

- ◆ 3 year guarantee



# BEKA

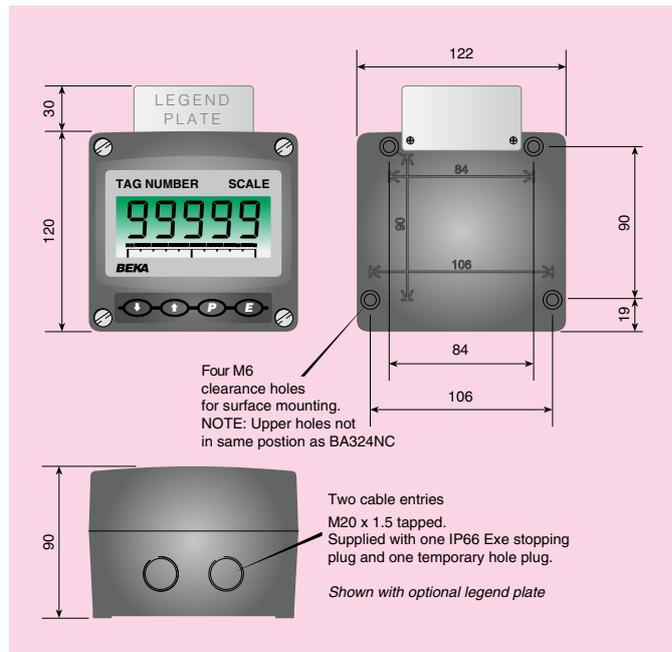
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Mud Lane, Eversley. Hampshire.  
RG27 0QS. U.K. Tel. (0118) 9734955  
e-mail info@stockshed.com

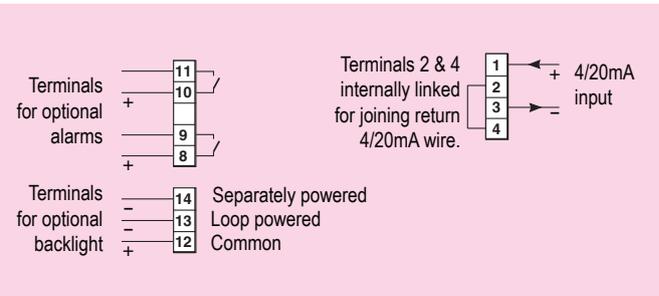
## SPECIFICATION

<b>Input</b>	
Current	4 to 20mA HART® transparent
Voltage	Less than 1.2V at 20°C Less than 1.3V at -40°C Less than 5V with optional loop powered backlight.
Overrange	±200mA or ±30V will not damage indicator
<b>Display</b>	
Type	Liquid crystal, non-multiplexed 5 digits 29mm high.
Span	Adjustable between 0 & ±99999 for a 4/20mA input.
Zero	Adjustable between 0 & ±99999 with 4mA input.
Decimal point	1 of 4 positions or absent
Polarity	Automatic minus sign
Zero blanking	Blanked apart from 0 in front of decimal point
Direction	Display may increase or decrease with increasing 4/20mA input.
Reading rate	2 per second
Bargraph	31 segments 80mm long
Overrange	99999 or -99999 with all decimal points flashing.
<b>Push buttons</b>	<i>(Function in display mode)</i>
▼	Shows display with 4mA input
▲	Shows display with 20mA input
P	Displays input in mA or as a % of span, has a modified function when alarms are fitted.
E	Used for tare function
<b>Accuracy at 20°C</b>	
Linear	±0.02% of span ±1digit
Root extracting	±16µA at input ±1 digit
Temperature effect on:	
Zero	Less than 25ppm of span/°C
Span	Less than 50ppm of span/°C
Series mode rejection	Less than 0.05% of span error for 1mA pk to pk 50 or 60Hz interference.
<b>Certification</b>	
<b>Europe ATEX</b>	
Code	Group II Category 3GD Ex nA ic IIC T5 Gc Ex tc IIIC T80°C Dc IP66 -40°C ≤ Ta ≤ 70°C
Cert. No.	ITS11ATEX47255
<b>International IECEx</b>	
Code	Ex nA ic IIC T5 Gc Ex tc IIIC T80°C Dc IP66 -40°C ≤ Ta ≤ 70°C
Cert. No.	IECEx ITS 11.0016
<b>USA &amp; Canada ETL &amp; cETL</b>	
Code	Class I, Zone 2, AEx nA ic IIC T5 Gc Zone 22, AEx ic tc IIIC T80°C Dc -40°C ≤ Ta ≤ 60°C ] USA
	Ex nA ic IIC T5 Gc: Ex n IIC T5 Gc Ex ic tc IIIC T80°C Dc -40°C ≤ Ta ≤ 60°C ] Canada
ETL control No.	4008610
<b>Environmental</b>	
Operating temp	-40 to +70°C
Storage temp	-40 to +85°C
Humidity	to 95% at 40°C noncondensing
Enclosure	GRP IP66
EMC	Complies with EMC Directive 2014/30/EU
<b>Mechanical</b>	
Terminals	Black with screw clamp for 0.5 to 1.5mm <sup>2</sup> cable.
Weight	1.1kg
<b>Accessories</b>	
Backlight	Green, may be loop or separately powered
Loop powered	Indicator input voltage 5V
Separately	11V to 30V dc at 35mA
Alarms	Two alarm outputs each of which may be independently configured as a high or low alarm contact with a NO or NC output.
	Isolated solid state switch
Output	
Vmax	30V
Imax	200mA
Ron	5Ω + 0.7V max
Roff	1MΩ min

## DIMENSIONS (mm)



## TERMINAL CONNECTIONS



Scale card	Slide-in card showing through display window units of measurement and tag information.
Stainless steel legend plate.	Stainless steel plate laser engraved with tag number or application information attached to rear of the instrument, visible from the front. #
Terminal assembly	Mounted in enclosure back-box for terminating field wiring before indicator assembly is installed. Includes continuity diode in 4/20mA loop.
Pipe mounting kit	BA393G 316 stainless steel #
Panel mounting kits	BA394G 316 stainless steel not sealing #

# See accessory datasheet for details

## HOW TO ORDER

Model number	BA324NG
Display mode	Linear, root or lineariser*
Display at:	
4.000mA	XXXXX
20.000mA	XXXXX
	XXXXX ] Include position of decimal point & sign if negative, plus intermediate points if linearisation is required. *
<b>Accessories</b>	<b>Please specify if required</b>
Display backlight	Backlight
Dual alarms	Alarms
Scale card marking	
Units	Legend required
Tag	Legend required
Stainless legend plate	Legend required
Back-box terminal assembly	Terminal assembly
Pipe mounting kit	BA393G
Panel mounting kit	BA394G

\* Will be set to display 0.00 at 4mA and 100.00 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.