

Contains HART®
communications
protocol



Shown with optional loop powered backlight

The new **BA674D** is a second generation, loop powered indicating temperature transmitter which replaces the BA574C. It provides an accurate local digital temperature display, plus a 4/20mA output, which may be scaled to represent any temperature range. Incorporating new facilities such as HART® digital communication and a robust GRP enclosure with a separate terminal compartment, the BA674D remains electrically compatible with the earlier model.

The main application of the BA674D is to display temperature in a process area and to transmit a linearised 4/20mA current to other instruments. The digital display may be in °C or °F with the units of measurement shown on the display. A separately configurable 31 segment bargraph provides an easy to read analogue indication of the process value and trend.

Calibration and conditioning may be performed via HART® communication or four push buttons protected from damage and tampering behind a sealed cover. For applications requiring frequent adjustment the transmitter can be supplied with external push buttons. All instrument functions and calibration, including the type of input, are configurable on-site thus reducing the instrument inventory. The transmitter will operate with three or four wire resistance thermometers and with most common types of thermocouple. Differential and average measurements can also be made. The BA674D also accepts voltage and resistance inputs so that pressure, weight or position transducer outputs may be displayed in engineering units and transmitted as a 4/20mA current.

Input galvanic isolation eliminates errors caused by common mode voltages up to 250V, allowing accurate measurement from earthed thermocouples in electrically noisy environments. Isolation also allows the transmitter to accurately display the output from earthed bridges.

HART® digital communication provides the primary temperature measurement in a digital format plus diagnostic information indicating the health of the sensor and the transmitter.

HART® communication also enables the BA674D to be configured and calibrated from a portable calibrator or from the system host. If HART® digital communication is not required, the BA674D will function as a traditional 4/20mA analogue loop powered indicating temperature transmitter.

Sensor diagnostics are continuously performed by the BA674D transmitter generally as recommended by NAMUR standard NE 107 and the results transmitted via the HART® communication link. Faults may also be indicated by outputting an under or over range current and flashing the transmitter display.

An optional loop powered backlight produces green background illumination enabling the display to be read at night and in poor lighting conditions. It does not require additional field wiring or a power supply, but the transmitter minimum operating voltage is increased.

Dual Alarms are available as an option. Each has a galvanically isolated, solid state, single pole output that may be independently conditioned as high or low alarm with a normally open or closed output. Annunciators on the instrument display show the status of both alarms.

Tag number and application can be marked onto the display escutcheon prior to despatch or after installation. Alternatively, for customers who prefer an etched stainless steel label, the transmitter can be supplied with a removable blank or custom etched stainless steel legend plate mounted on the front of the enclosure. When the transmitter is conditioned for a resistance thermometer or thermocouple input, degrees Centigrade or degrees Fahrenheit can be shown on the liquid crystal display.

If explosive atmospheres are present either the intrinsically safe BA474D or the Type nL BA474ND should be used. Both have the same features as the BA674D but have been certified for use in gas and dust hazardous areas.

BA674D

Indicating temperature transmitter

General purpose

- ◆ Large display with bargraph.
- ◆ 4/20mA loop powered
- ◆ HART® communication & sensor diagnostics.
- ◆ RTD, THC, voltage or resistance input.
- ◆ Galvanically isolated sensor input.
- ◆ IP66 GRP enclosure with separate terminal compartment.
- ◆ Optional:
 - Loop powered backlight
 - External push buttons
 - Dual alarm.
- ◆ 3 year guarantee

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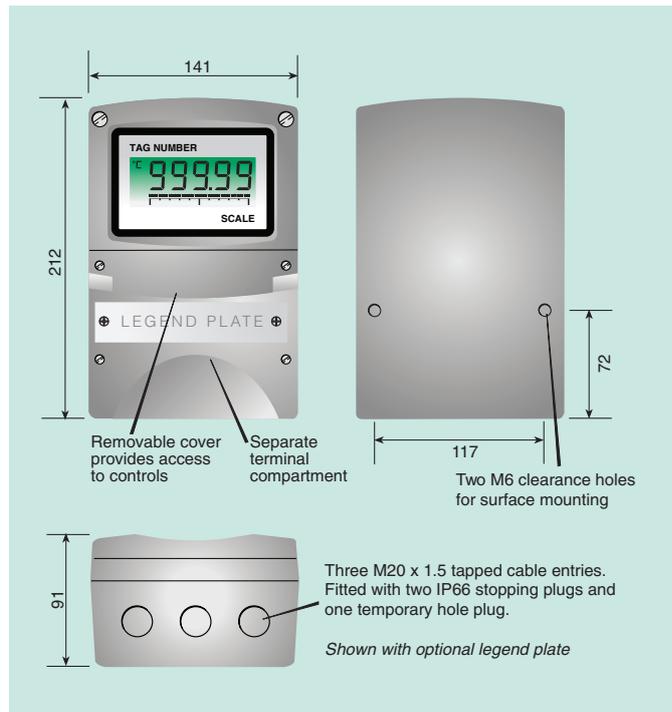
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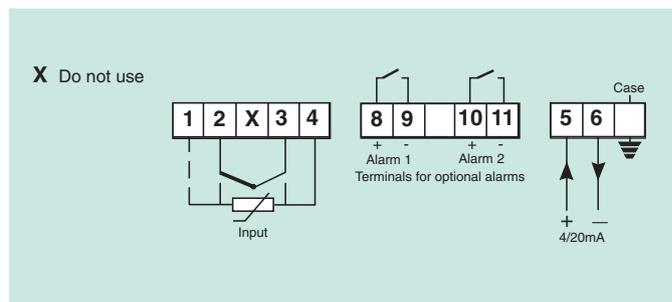
SPECIFICATION

Supply voltage	
Without backlight	9 to 28V
With backlight	15.5 to 28V
Output	
Operating range	3.8 to 20.5mA
Resistance	5MΩ min
Display	
Type	Liquid crystal 20mm high -99999 to 99999 31 segment bargraph 2 per second
Reading rate	2 per second
Resolution	31 segment bargraph
RTD & THC input	Selectable 0.1° or 1°
Voltage & resistance input	Fully selectable
Input	
Galvanic isolation	500V
Resistance thermometer	
Pt100 or Pt1000	-200 to 850°C
Connection	3 or 4 wires, or differential
Excitation current	175μA
Resistance	
Min span	Adjustable between 0 & 5kΩ 10Ω
Thermocouple	
Type	Range °C
B	200 to 1820
E	-200 to 1000
J	-210 to 1200
K	-200 to 1372
N	-200 to 1300
R	-50 to 1768
S	-50 to 1768
T	-200 to 400
Voltage	
Minimum span	Adjustable between ±1.9V 2mV
HART® communication	HART Registered, compliant with HART protocol standard revision 7.
Diagnostics	Generally as NAMUR NE 107. Output via HART® and under or over range output current.
Performance	
Accuracy RTD input	±0.1°C
THC input	±10μV
Effect of temperature on display	
	Voltage THC RTD
Zero drift	<1μV/°C <1μV/°C+0.02°C/°C <20ppm/°C
Span drift	<30ppm/°C <30ppm/°C <80ppm/°C
Effect of temperature on 4/20mA output	
Zero drift	<20ppm/ °C
Span drift	<50ppm/ °C
Series mode ac rejection	<0.1% error for 150mV rms 50 or 60Hz.
Common mode ac rejection	<0.1% error for 250V 50 or 60Hz.
Environmental	
Operating temp	-20 to 70°C
Storage temp	-40 to 85°C
Humidity	To 95%
Enclosure	IP66 (see ITS report C871V0383)
EMC	In accordance with EU Directive 2004/108/EC
Mechanical	
Terminals	Screw clamp for 0.5 to 1.5mm ² cable.
Weight	1.6kg
Accessories	
Loop powered backlight	Green background illumination, increases operating voltage to 15.5V min. Isolated, solid state single pole
Dual alarm	< 8Ω + 1.2V
Ron	>180k
Roff	30V dc; 100mA
Rating	Membrane keypad ~
External push buttons	Units marked onto display escutcheon~
Scale legend	Note: For RTD & THC inputs, °C or °F is shown on the instrument display.

DIMENSIONS (mm)



TERMINAL CONNECTIONS



Stainless legend plate. Etched with tag number on front of instrument. ~
Pipe mounting kit BA392D or BA393. ~

~ See accessory datasheet for details

HOW TO ORDER

Model number	Please specify BA674D
Input	RTD, THC & type; V or R*
CJ compensation	On or Off [THC input only]*
Display units	°C or °F* [RTD or THC inputs]
Display at which bargraph:	
Starts	XXXXX
Finishes	XXXXX
Display at which output is:	
4mA	XXXXX
20mA	XXXXX
Fault indication	Off; underrange or overrange
Accessories	Please specify if required
Display backlight	Backlight
Dual alarms	Alarms
External push buttons	External push buttons
Scale legend	Legend
Stainless legend plate	Legend
Pipe mounting kit	BA392D or BA393

* If calibration information is not supplied, instrument will be conditioned for 3 wire Pt100 RTD input with a 4 to 20mA output corresponding to a display of 0.0 to 100.0°C.